



Dart Aerospace Ltd.
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RBW6205G19232-3G-11

Job Sheet 186567



Part No: RBW6205G19232-3G-11

Job Qty: 4 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *STH*

Description:

Note: DWG RB RBW6205G19232-3G Rev 3 IPP Rev A 18.03.09 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/28/18	0.00	0.00	Start Up Small Fab-3		<i>MCC</i>
110	Small Fab	4 pcs		12/28/18	0.00	1.63	Small Fab-4		<i>MCC</i>
120	QC	4 pcs		12/28/18	0.00	0.00	QC5		<i>12/28/18</i>
130	Packaging	4 pcs		12/28/18	0.00	0.00	Packaging3-1		<i>Dart</i>
140	QC21-SA	4 Ea		12/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

DAG
21

DEC 21 2018

GA097

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.3320 sf (.083 ea)	90-Start up Operation	<i>3089301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	64	0

Part Specifications

Specifications could not be found.



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Plex 11/19/18 8:30 AM Dart.lajeunesse.marie

Container No: S139896



Part: RBW6205G19232-3G-11

Job No: 186567

Serial No/Batch: S139896

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 12/21/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

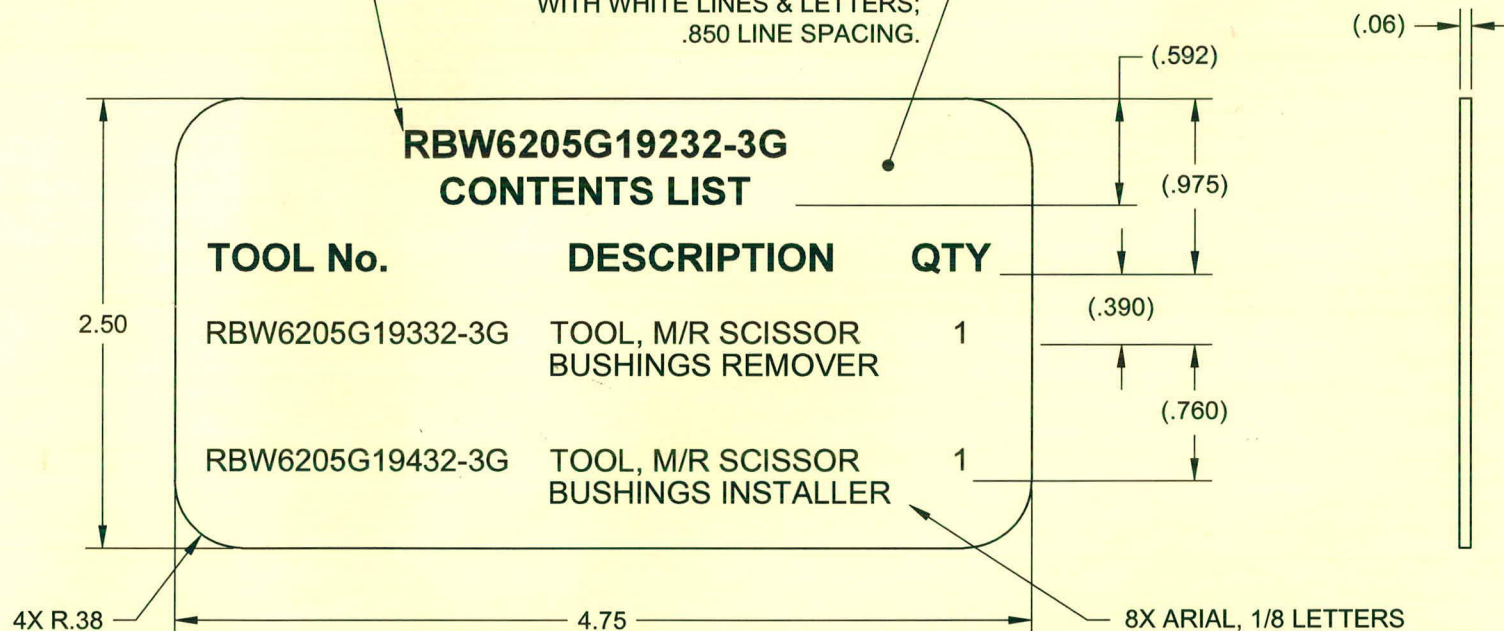
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
3	14-0125	-11 CH'D DIM WAS .06 IS (.06).			8/12/14	DPD	RJC

5X ARIAL, BOLD, 5/32 LETTERS

BLACK BACKGROUND,
WITH WHITE LINES & LETTERS;
.850 LINE SPACING.



(-11)
PLACARD

NO. 186567M05
18/11-18
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
TO
COPY

DART AEROSPACE	
TITLE M/R SCISSOR BUSHING REPLACEMENT KIT	
DWG NO. RBW6205G19232-3G-11	REV 3
MATL PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D West</i>
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 7-8-09
SHEET 4 of 4	

